

Ashtead Technology



2 ¹/₂"and 3" inch Electric dredge



Content subject to change without notice April 2025

ELECTRIC DREDGE INTRODUCTION:

- <u>**Performance**</u>: (using power factor of 0.86)
- 3 inch Venturi, 660V dredge pump voltage and current as follows:
- 660/690 volts
- 60 Hz
- Current 6.2-5.9
- •

= 50kPa inlet suction using 5.8kw

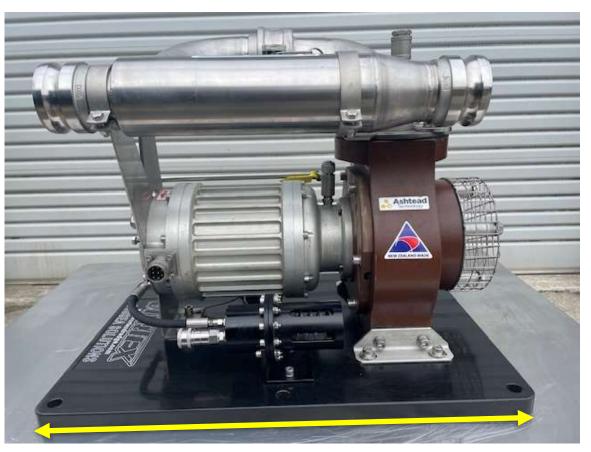
- Removal rates: Based on Magnetite iron sand and rocks weighing 2.7kg per liter.
- Ton per hour = 6.8t /hr
 Cubic meters per hour = 4.5 m3/hr
 Solids by volume = 6%
 Power supply = 620 VAC minimum



ELECTRIC DREDGE SPECIFICATIONS

Power supply requirement: 660/690 volts 60 Hz Current – 6.2-5.9

- •Depth limitations: 3000mtr plus
- Weight of tool = 80 kg in air
 Weight of tool = 48 kg in fresh water



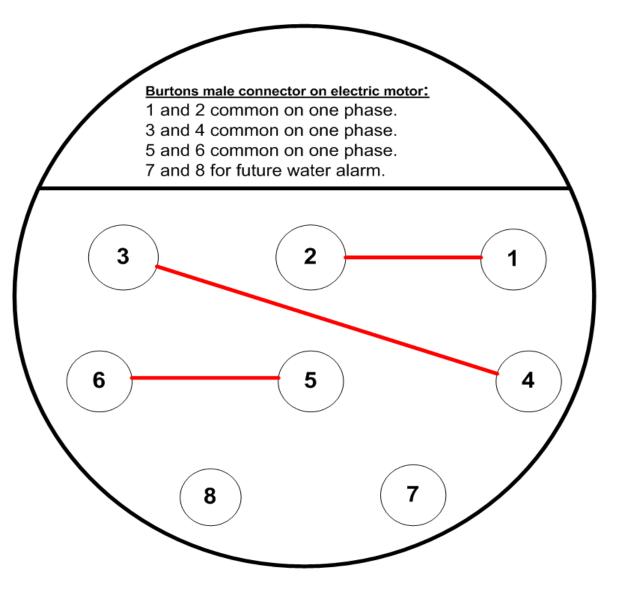


480 mm



700 mm

ELECTRIC DREDGE INSTALLATION



Mount motor / pump to ROV in a safe and secure location. Connect compensator to motor. Ensure compensator is charged when fitted to motor.

If Venturi not fitted to top of dredge, fit dredge Venturi in safe and secure location on ROV, connect water pump to Venturi hose.

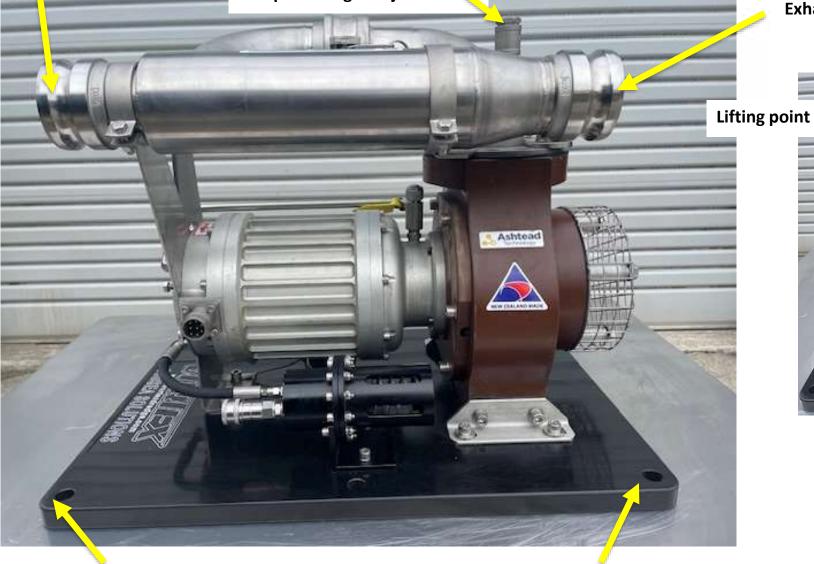
Connect wiring as shown in following picture. Test phase rotation. Pump direction shown on pump. (remove pump inlet screen and look at impeller). Pump impeller will <u>not</u> spin off if rotation is in reverse.



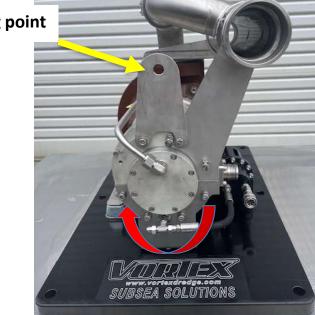
ELECTRIC DREDGE INSTALLATION CONTINUED

Suction end

Pump discharge for jetter kits



Exhaust end



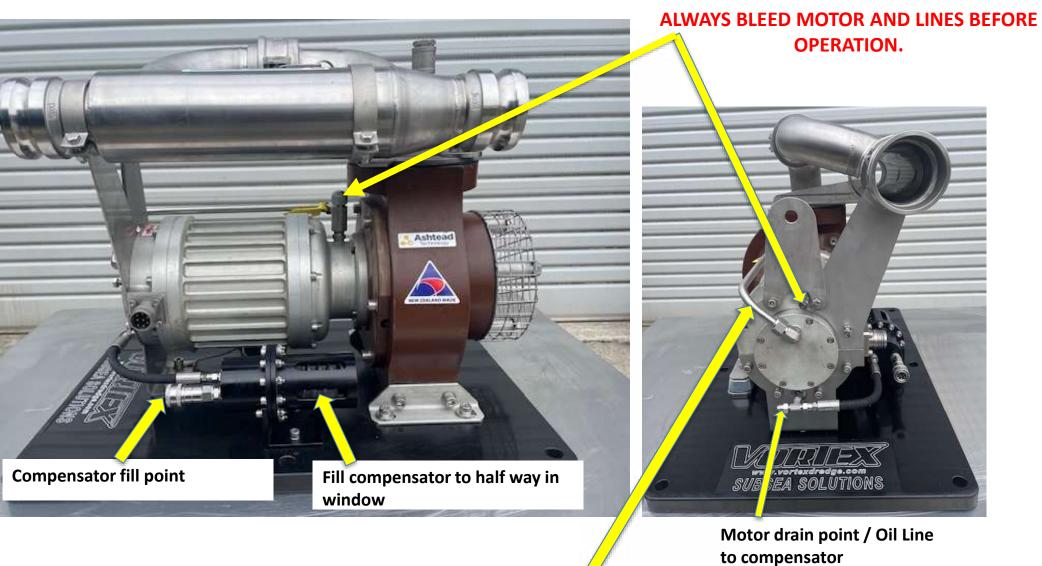
Motor rotation.

Mounting plate. Use existing holes to bolt through to ROV or skid frame.



ELECTRIC DREDGE INSTALLATION CONTINUED

Motor drain point / Oil Line to compensator.



Motor oil balance tube





ELECTRIC DREDGE INSTALLATION CONTINUED



Vortex Electric dredge with shown installed on SAAB Panther XT Plus.



ELECTRIC DREDGE WATER PUMP SHIPPING BOX & INVENTORY

Water pump spares:

400V ELECTRIC

- 10964 IMPELLER – ELECTRIC 400V
- 10194 VORTEX MECH SEAL KIT
- 10753 ORING 175 X 4 N70 (CASING)
- 10754 ORING ARP240 N70 (CIRC PUMP HOUSING) 10754 ORING ARP240 N70 (CIRC PUMP HOUSING)
- 10755 ORING ARP236 N70 (SEAL HOUSING)
- 10073 ORING IMPELLER
- 10363 ORING VOLUTE CASING
- 10181 SEAL SEAT RETAINER
- 10067 RESIN CAPNUT
- 10182 SS CIRCLIP



Water pump spares:

660V ELECTRIC

- 10965 IMPELLER ELECTRIC 660V
- 10194 VORTEX MECH SEAL KIT
- 10753 ORING 175 X 4 N70 (CASING)
- 10755 ORING ARP236 N70 (SEAL HOUSING)
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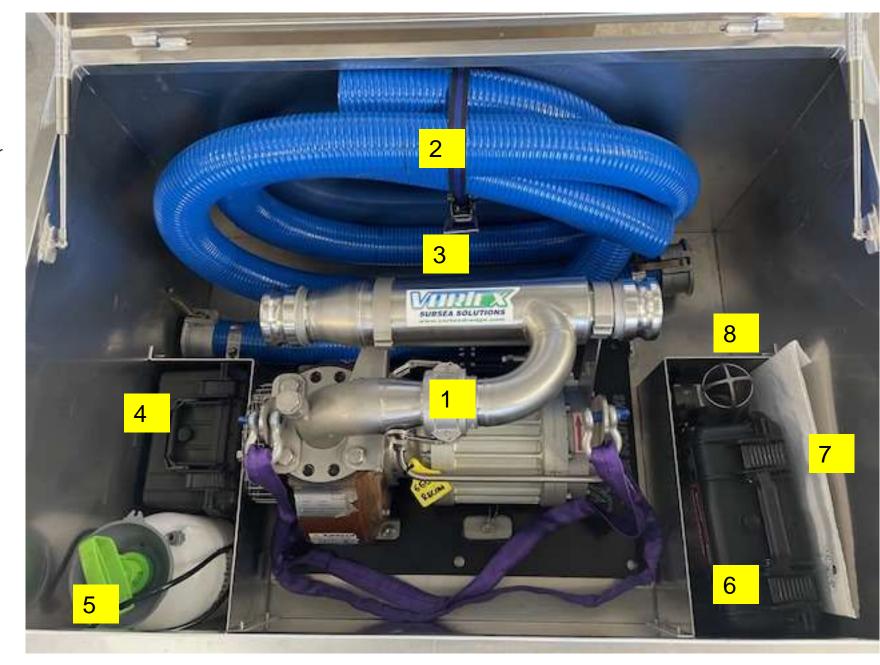
Electric power cable:

3 ft cable with 8-way Burtons female plug



ELECTRIC DREDGE WATER PUMP SHIPPING BOX & INVENTORY

- 1. 3 inch venturi and electric motor complete assembly
- 2. 3 inch suction hose x 4000 mm long with female cam lock
- 3. 3 inch exhaust hose x 1500 mm long with female cam lock
- 4. Electric cable
- 5. Comp bottle
- 6. Water pump spares
- 7. Manual
- 8. Suction hose inlet nozzle with two x 85 to 91 mm hose clamps





Joe Goodin - Managing Director

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